



Pipe Vises & Supports

- Wide selection of pipe accessories designed to work as one.
- Rugged construction for years of dependable service.

Pipe Vises & Support Type	No. of Models	Pipe Capacity (in.)	Height Adj. (in.)	Page
Vises				
Portable Tristand	5	1/8 – 6	–	2.2
Bench Chain	9	1/8 – 8	–	2.2
Stand Chain	1	1/8 – 5	–	2.2
Bench Yoke	5	1/8 – 6	–	2.3
Portable Chain & Yoke	2	1/8 – 5	–	2.3
Pipe Welding	4	1/8 – 8	–	2.3
Pipe Stands				
V Head	2	12	20 – 52	2.4
Ball Transfer	1	12	–	2.4
Roller Head	2	12	23 – 55	2.4
Conveyor Head	1	12	29 – 44	2.4
Adjustable	2	6	23 – 41	2.5
Support Stand	1	12	26 – 42	2.5
Adj. Roller Stand	1	36	–	2.5
Large Diameter Stand	1	24	16 – 79	2.5

Pipe Vises



425 Portable Tristand Chain Vise



460 Portable Tristand Yoke Vise

Portable Tristand® Vises

- Integral legs and tray fold in for easy carrying and setup. Large vise base overhangs front legs for clear tool swing.
- Complete with slots for hanging tools, pipe rest, three-pipe benders, and ceiling brace screw.
- Model 460 features a larger work surface for increased pipe capacity, 6" diameter, rear support and receding ceiling brace screw.
- Model 425 features "quick grab", self-locking latch and carrying handle for ease of transport.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40130	40-A	Portable Tristand Yoke Vise	1/8-2 1/2	3-60	48 1/2	22.0	1
74915	40-A•	Portable Tristand Yoke Vise Export	1/8-2 1/2	3-60	48 1/2	22.0	1
16703	425	Portable Tristand Chain Vise	1/8-2 1/2	3-60	32	14.5	1
72037	460	Portable Tristand Chain Vise**	1/8-6	3-150	47	21.0	1
72042	460E	Portable Tristand Chain Vise Export**	1/8-6	3-150	47	21.0	1

**Jaw for Plastic Pipe, Catalog No. 41280 available; order separately.
•Export Models require assembly.



Top Screw Stand Chain Vise

Stand Chain Vise

- Handy, portable stand chain vise.
- Sturdy cast-iron frame.
- Equipped with pipe rest, pipe bender, and tool tray. Legs and connecting pipe not furnished.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40165	560	Top Screw Stand Chain Vise	1/8-5	3-125	25 3/4	11.7	1



Top Screw Bench Chain Vise

Bench Chain Vises

- Crank handle is anchored to base.
- Rugged cast-iron base has handy pipe rest and bender. Capacities of 1/8" through 8".
- Two models available for plastic pipe. Toothless jaws are neoprene-coated to prevent scoring of pipe.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40185	BC210	Top Screw Bench Chain Vise	1/8-2 1/2	3-60	25 3/4	11.7	1
40195	BC410	Top Screw Bench Chain Vise	1/8-4	3-100	7 3/4	3.5	1
40190	BC210P	Top Screw Bench Chain Vise	1/2-2 1/8	15-70	14 3/4	6.7	1
40200	BC410P	Top Screw Bench Chain Vise	1/2-4 1/2	15-110	7 1/2	3.4	1
40205	BC510	Top Screw Bench Chain Vise	1/8-5	3-125	14 1/2	6.6	1
40210	BC610	Top Screw Bench Chain Vise	1/4-6	6-150	15	6.8	1
40215	BC810	Top Screw Bench Chain Vise	1/2-8	15-200	24 1/2	11.1	1
40175	BC2A	Bottom Screw Bench Chain Vise	1/8-2	3-50	38	17.3	1
40180	BC4A	Bottom Screw Bench Chain Vise	1/8-4	3-100	5 3/4	2.6	1

*For Plastic Pipe and Tube



Bench Yoke Vise

Bench Yoke Vises

- Yoke and base made of strong, dependable iron. Hardened alloy steel jaws and convenient pipe rest and bender.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40080	21	Bench Yoke Vise	1/8-2	3-50	8 3/4	4.0	1
40085	22	Bench Yoke Vise	1/2-2 1/2	3-60	13	5.9	1
40090	23	Bench Yoke Vise	1/8-3	3-75	19 3/4	9.0	1
40100	25	Bench Yoke Vise	1 1/8-4	3-100	27 3/4	12.6	1
40110	27	Bench Yoke Vise	1/8-6	3-150	65	29.6	1



Portable Chain and Yoke Vise

Portable Chain and Yoke Vises

- Light, strong, portable post chain vise fits any shape or kind of post.
- Model 640 features a tray for oil can, plus a handy pipe bender.
- Portable yoke vise easily attaches to plank, workbench or post.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40125	39	Portable Kit Yoke Vise	1/8-2 1/2	3-60	15 1/2	7.0	1
40170	640	Top Screw Post Chain Vise	1/8-5	3-125	23 1/2	10.7	1



Straight Pipe Welding Vise



Angle Pipe Welding Vise



Elbow Pipe Welding Vise



Flange Pipe Welding Vise

Pipe Welding Vises

- Made of durable performance-proven material and designed to resist strain, heat and warpage during tacking.
- Machined swivel nuts and pins, together with special chain screws, give smooth and trouble-free assembling of the vise onto pipe.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40220	461	Straight Pipe Welding Vise	1/2-8	15-200	15 1/2	7.0	1
40225	462	Angle Pipe Welding Vise	1/2-12	15-300	18 3/8	8.4	1
40230	463	Elbow Pipe Welding Vise	2 1/2-8	60-200	14	6.4	1
40235	464	Flange Pipe Welding Vise	2 1/2-8	60-200	17 1/4	7.8	1

Pipe Stands

A full range of heavy-duty adjustable pipe stands are available in varying configurations with capacity from 1/8"-36" (3mm-900 mm); suitable for use with threading machines, roll groovers, etc.



V Head Pipe Stands

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
56657	VJ-98	V Head Low Pipe Stand	20-38	51-96	12	300	2500	1136	21	9.5
56662	VJ-99	V Head High Pipe Stand	28-52	71-132	12	300	2500	1136	23	10.4



Ball Transfer Head

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
37997	BTH-9	Ball Transfer Head F/VJ	—	—	12	300	1000	454.5	5	2.3



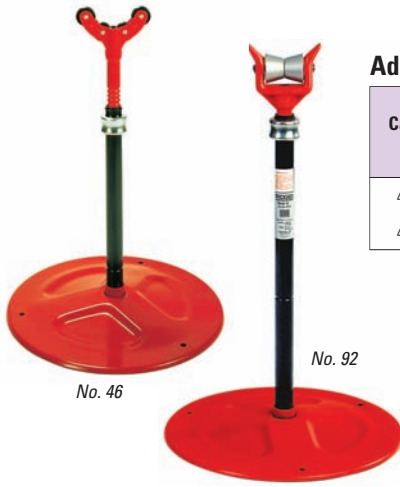
Roller Head Pipe Stands

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
56667	RJ-98	Roller Head Low Pipe Stand	23-41	59-104	12	300	2500	1136	24	10.9
56672	RJ-99	Roller Head High Pipe Stand	32-55	82-140	12	300	2500	1136	27	12.3



Conveyor Head Pipe Stand

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
56682	CJ-99	Conveyor Head High Stand	29-44	74-112	12	300	2500	1136	19	8.6



Adjustable Pipe Supports

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
42505	46	Adjustable Pipe Support	23-33	59-84	6	152	2500	1136	23	10.4
42510	92	Adjustable Pipe Support	32-41	81-104	6	152	2500	1136	28	12.7



Support Stand for Roll Groovers

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
83380	965	Support Stand f/Groovers	26-42	66-107	12	300	2500	1136	29	13.2



Adjustable Stand with Steel Rollers

Catalog No.	Model No.	Description	Height		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
64642	AR99	Adj. Roller Stand w/Steel Wheels	34	86	36	900	2500	1136	30	13.6



Large Diameter Pipe Stand

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
96372	RJ-624	Large Diameter Pipe Stand	16-31	41-79	24	610	4500	2041	167	75.7